



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D139-799-033
Job Sheet 180749



Part No: D139-799-033

Job Qty: 1 ea

Part Name: OEM Maintenance Step Cable Replacement



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/13/18

Job Tracking No:

Due Date: 7/13/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IIN-D139-799 REV.O IPP REV:A 14.05.26 chg001/ ECN14-567 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/13/18	7/13/18	0.00	0.00	Start Up Stores/Pkg-1		SEP 11 2018
110	Packaging	1 pcs	7/13/18	7/13/18	0.00	0.00	Packaging1-1		SEP 11 2018
120	QC	1 pcs	7/13/18	7/13/18	0.00	0.00	QC4		SEP 11 2018
125	DC	1 pcs	7/13/18	7/13/18	0.00	0.00	DC		SEP 11 2018
130	Packaging	1 pcs	7/13/18	7/13/18	0.00	0.00	Packaging3-1		SEP 11 2018
140	QC21-FG	1 Ea	7/13/18	7/13/18	0.00	0.00	QC21		SEP 11 2018

Part Op 125 - Photocopy bluefile & type labels per PPP D139-799-033 CHG002
Descriptions: 130 - Identify and pack for shipping as per PPP D139-799-033

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-832R10	Screw	4 Ea (4 ea)	90-Start up Operation	FM137988-80
AN525-832R14	Screw	8 Ea (8 ea)	90-Start up Operation	FM137988-50
AN525-832R9	Screw	4 Ea (4 ea)	90-Start up Operation	FM134873
D5039-3	Master Link	8 Ea (8 ea)	90-Start up Operation	F149039
D5039-5	Half Link	4 Ea (4 ea)	90-Start up Operation	5079336
D5040-1	Chain	4 Ea (4 ea)	90-Start up Operation	5078958
D5041-1	Scuff Guard	4 Ea (4 ea)	90-Start up Operation	5080028
D5348-1	Doubler	4 Ea (4 ea)	90-Start up Operation	FM4868
MS21042L08	Nut	8 Ea (8 ea)	90-Start up Operation	5049234
NAS1149C0332R	Washer	6 Ea (6 ea)	90-Start up Operation	5104354



Container No: S109242

Part: D139-799-033

Job No: 180749

Serial No/Batch: S109242

Revision: 0

Inspector:

Exp Date:

Instructions: FAA STC SR02138SE 15/10/2018 TC STC LoA C

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-832R10	4	52	0
	AN525-832R14	8	23	0
	AN525-832R9	4	12	0
	D5039-3	8	18	0
	D5039-5	4	12	0
	D5040-1	4	4	0
	D5041-1	4	6	0
	D5348-1	4	11	0
	MS21042L08	8	1,557	0
	NAS1149C0332R	6	6,405	0

Part Specifications

Specifications could not be found.

Plex 7/13/18 8:41 AM dart.lacelle.linda

REFERENCE ONLY

DART AEROSPACE USA, INC.

IIN-D139-799

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Qty -033	Qty -013	Part Number	Description
	X	D139-799-013	CARGO DOOR HINGE KIT
X		D139-799-033	OEM MAINTENANCE-STEP CABLE REPLACEMENT KIT
	1	D2585	MOUNTING CHANNEL
	1	D2621	LATCH PLATE
	1	D3552-23	DOOR PROP
	1	D3622-1	BALL STUD
	1	D3622-3	BALL STUD
	2	D4072-1	AIRFRAME HINGE
	2	D4072-3	AIRFRAME HINGE BACKING PLATE
	4	D4072-5	BUSHING
	2	D4073-1	DOOR HINGE
	2	D4073-3	DOOR HINGE BACKING PLATE
	1	D4074-041	STRIKER PLATE ASSEMBLY (REPLACES D4074-7)
	1	D4074-1	BRACKET
	1	D4074-3	CHANNEL
	1	D4074-5	BACKING PLATE
	1	D4074-9	BACKING PLATE
	1	D4519-1	RELAY BRACKET
	1	D4632-041	STRIKER PLATE ASSEMBLY (REPLACES D4632-1)
	1	D4632-042	STRIKER PLATE ASSEMBLY (REPLACES D4632-2)
	1	D4761-1	SHIM BLOCK
8		D5039-3	MASTER LINK
4		D5039-5	HALF LINK
4		D5040-1	CHAIN ASSEMBLY
4		D5041-1	SCUFF GUARD
	1	D5275-041	DOOR LATCH ASSY (REPLACES D2586)
4		D5348-1	DOUBLER
	1	D5539-1	BRACKET
	1	D5539-3	SWITCH BRACKET
	1	IN4007	DIODE
4		AN525-832R9	SCREW
4		AN525-832R10	SCREW
8		AN525-832R14	SCREW
	2	AN526-632R7	SCREW
	1	M12883-41-19	RELAY BASE
	4	M39029/92-534	SOCKET CONTACT
	1	M83536/9-024M	RELAY
	2	MS21042L06	NUT (or MS21042-06)
8	8	MS21042L08	NUT (or MS21042-08)
	32	MS21042L3	NUT (or MS21042-3)
	1	MS21042L5	NUT (or MS21042-5)
	4	MS24694-S47	SCREW
	4	MS24694-S51	SCREW
	4	MS24694-S58	SCREW
	8	MS27039-0807	SCREW
	8	MS27039-1-10	SCREW
	4	MS27039-1-12	SCREW
	2	MS27039-1-14	SCREW
	8	MS27039-1-16	SCREW
	1	MS27039-1-17	SCREW
	4	MS27039-1-18	SCREW
	4	MS27039-1-22	SCREW

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REFERENCE ONLY

Revision: 0
Date: 18.01.09

Qty -033	Qty -013	Part Number	Description
6		NAS1149C0332R	WASHER
	19	NAS1149D0363J	WASHER (or AN960JD10)
	1	NAS1149D0663J	WASHER (or AN960JD616)
	12	NAS1149D0332J	WASHER (or AN960JD10L)
	2	NAS1149FN632P	WASHER (or AN960-6)
	8	NAS1149DN832J	WASHER (or AN960JD8)
	4	NAS1515H5L	WASHER

REFERENCE ONLY

Qty -021	Qty -025	Qty -031	Part Number	Description
X			D139-799-021	CARGO COMPARTMENT PROTECTIVE TRIM KIT
	X		D139-799-025	CARGO COMPARTMENT RAINGUTTER KIT
		X	D139-799-031	CARGO COMPARTMENT PROTECTIVE TRIM KIT
2			D4427-1	SCUFF PLATE
	1		D4456-1	FWD RAINGUTTER, LH
	1		D4456-2	FWD RAINGUTTER, RH
	1		D4456-3	AFT RAINGUTTER, LH
	1		D4456-4	AFT RAINGUTTER, RH
	2		D4456-5	CENTER RAINGUTTER
		2	D4735-1	SCUFF PLATE
10		10	MS21075L3	NUTPLATE
10		10	MS27039C1-09	SCREW
10		10	NAS1149C0332R	WASHER (or AN960C10L)

Qty -023	Part Number	Description
X	D139-799-023	ANTI-ROTATION BLOCK KIT
5	D4310-1	BLOCK, ANTI-ROTATION
10	MS24665-155	PIN, COTTER

Qty -029	Part Number	Description
X	D139-799-029	HINGED FUEL CAP KIT
1	D5043-041	FUEL CAP HINGE ASSEMBLY
2	AN525-416R10	SCREW
1	CB 200	3.5g ACRYLIC ADHESIVE